

3578G-GT QUICK CONNECTOR INSTALLATION INSTRUCTIONS

- Push the torch power cable nut thru the hole on the tapered end of the rubber boot as shown in Fig. 1.
(This will take a little effort to get started.)

Torch Series	Power Cable	Cable Type	DIN Connector
WT-26, 26F	46V28R 46V30R	One Piece	3578G-GT

- Screw the brass nut into the hex adapter.
Note: Right Hand - "RH" threads. Tighten only snug. Do not over tighten. Do not use teflon tape.
- Align the small side hole on the hex brass adapter with the side hole on the rubber boot before pushing the boot completely to the edge of the hex portion.
- Position the rubber boot side hole to expose the threaded side hole on the hex brass adapter. Insert nylon washer and screw into hole as shown in Fig. 2.
Note: Right Hand - "RH" threads. Tighten only snug. Do not over tighten.
- **Turn Off Power Supply**
Insert adapter end into electrode receptacle on power supply and twist clockwise until snug.

